

Eye contact	Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Dust may cause eye, skin and respiratory tract irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂). Apply extinguishing media carefully to avoid creating airborne dust.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to cool unopened containers.
General fire hazards	Heat may cause the containers to explode. May form combustible dust concentrations in air.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Use only non-sparking tools. Wear appropriate personal protective equipment. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	<p>ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).</p> <p>Large Spills: Sweep or shovel up material and place in a clearly labeled container for waste. Following product recovery, flush area with water.</p> <p>Small Spills: Collect dust using a vacuum cleaner equipped with HEPA filter.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Explosion proof exhaust ventilation is recommended. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid prolonged exposure.
Conditions for safe storage, including any incompatibilities	Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Keep away from heat, sparks and open flame.

8. Exposure controls/personal protection

Occupational exposure limits

US OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Titanium Dioxide (alternative CAS # 1317-70-0) (CAS 13463-67-7)	PEL	15 mg/m ³	Total dust.

US ACGIH Threshold Limit Values

Components	Type	Value
Titanium Dioxide (alternative CAS # 1317-70-0) (CAS 13463-67-7)	TWA	10 mg/m ³

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

No exposure standards allocated.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

For prolonged or repeated skin contact use suitable protective gloves.

Other

Wear suitable protective clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Solid.

Form

Powder.

Color

Light red.

Odor

Odorless

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

2795 °F (1535 °C)

Initial boiling point and boiling range

Not available.

Flash point

Not relevant.

Evaporation rate

Not relevant.

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits

Flammability limit – lower (%)

Not relevant.

Flammability limit – upper (%)

Not relevant.

Explosive limit – lower (%)

Not available.

Explosive limit – upper (%)	Not available.
Vapor pressure	Not relevant.
Vapor density	Not relevant.
Specific gravity	2.5
Specific gravity temperature	68 ° F (20 °C)
Solubility(ies)	
Solubility (water)	Insoluble.
Partition coefficient (n-octanol/water)	Not relevant.
Auto-ignition temperature	Not relevant
Decomposition temperature	Not available.
Viscosity	Not relevant.
Other information	
VOC (Weight %)	Not applicable.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, sparks and open flame. Minimize dust generation and accumulation. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Expected to be a low ingestion hazard.
Inhalation	Inhalation of dusts may cause respiratory irritation.
Skin contact	Dust or powder may irritate the skin.
Eye contact	Dust may irritate the eyes.
Symptoms related to the physical, chemical and toxicological characteristics	Dust may cause eye, skin and respiratory tract irritation.

Information on toxicological effects

Acute toxicity Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

Components	Species	Test Results
Iron Powder (CAS 7439-89-6)		
Acute		
<i>Oral</i>		
LD50	Rat	30 g/kg
Titanium Dioxide (alternative CAS # 1317-70-0) (CAS 13463-67-7)		
Acute		
<i>Inhalation</i>		
LC50	Rat	> 2.28 mg/l, 4 Hours
<i>Oral</i>		
LD50	Rat	> 11000 mg/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	

Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Suspected of causing cancer.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Titanium Dioxide (alternative CAS # 1317-70-0) (CAS 13463-67-7)	2B Possibly carcinogenic to humans.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity – single exposure	Not classified.
Specific target organ toxicity – repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available for this product.
Mobility in soil	Not available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Waste from residues / unused products	Dispose of contents/container in accordance with local/regional/national/international regulations. Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

U S federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt D)	Not regulated.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not listed.
CERCLA Hazardous Substance List (40 CFR 302.4)	Not listed.
Superfund Amendments and Reauthorization Act of 1986 (SARA)	
Hazard Categories	Immediate Hazard – No Delayed Hazard – Yes Fire Hazard – Yes Pressure Hazard – No Reactivity Hazard – No

SARA 302 Extremely hazardous substance Not listed.
SARA 311/312 Hazardous chemical Yes
SARA 313 (TRI reporting) Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
 Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
 Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Titanium Dioxide (alternative CAS # 1317-70-0) (CAS 13463-67-7)

US. New Jersey Worker and Community Right-to-Know Act

Titanium Dioxide (alternative CAS # 1317-70-0) (CAS 13463-67-7)

US. Pennsylvania RTK - Hazardous Substances

Titanium Dioxide (alternative CAS # 1317-70-0) (CAS 13463-67-7)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Formaldehyde (CAS 50-00-0)

Titanium Dioxide (alternative CAS # 1317-70-0) (CAS 13463-67-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	16-September-2014
Revision date	27-June-2016
Version #	02
Further information	Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.
HMIS® ratings	Health: 1 Flammability: 1 Physical hazard: 0

NFPA Ratings**List of abbreviations**

LC50: Lethal Concentration, 50%
LD50: Lethal Dose, 50%
PEL: Permissible exposure limit
TWA: Time weighted average
HSDB® - Hazardous Substances Data Bank

References**Disclaimer**

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